# **Right-90 Series Features / How to Order**

## **Spiral Bevel Gear**

1:1 and 2:1 Ratios

### **Selection Procedure**

Catalog ratings are based on Class I service (uniform—no shock— load, operating no more than 10 hours/day). For applications meeting these conditions selection may be made by comparing the actual load to be transmitted with the appropriate catalog rating. For other conditions selection must be made, based on an equivalent horsepower or torque, obtained by multiplying actual load by the proper service factor.

### Selection Procedure:

- Determine the correct service factor using Applications Classification Chart—Pages 348 & 349. If the application is not listed, obtain service factor from Service Factor Chart, Page 349.
- Multiply the actual output horsepower or torque by the service factor to obtain the equivalent rating required.
- 3. Establish input and output speed and/or gear ratio required for the enclosed drive.
- 4. Selection of all bevel gear drives should be based on Steps 1 through 3 using Selection Chart for desired input and output speeds (including speed increasing drives) that satisfy the required equivalent horsepower or torque.

#### Reference

Lubrication — Prelubricated for Ambient

Temperature Range of 50° to 125°F.

#### **How to Order**

These units may be mounted in any position. When mounting by Flanges only, at least two Flanges must be secured.

TO ORDER: Specify Catalog Number and/or Item

Code

**EXAMPLE:** RA1021 (49420)

# **Order By Catalog Number or Item Code**

| 2-Way SHAFT       |              | 3-Way SHAFT       |              |        |
|-------------------|--------------|-------------------|--------------|--------|
| Catalog<br>Number | Item<br>Code | Catalog<br>Number | Item<br>Code | Ratios |
| RA621             | 49416        | RA631             | 49418        | 1:1    |
| RA622             | 49417        | RA632             | 49419        | 2:1    |
| RA1021            | 49420        | RA1031            | 49422        | 1:1    |
| RA1022            | 49421        | RA1032            | 49423        | 2:1    |
| RA1521            | 49424        | RA1531            | 49426        | 1:1    |
| RA1522            | 49425        | RA1532            | 49427        | 2:1    |

| Thrust Load |             | Overhung Load (No Thrust) |  |
|-------------|-------------|---------------------------|--|
| RA6         | 50 lb max.  | 25 lb                     |  |
| RA10        | 100 lb max. | 50 lb                     |  |
| RA15        | 200 lb max. | 100 lb                    |  |